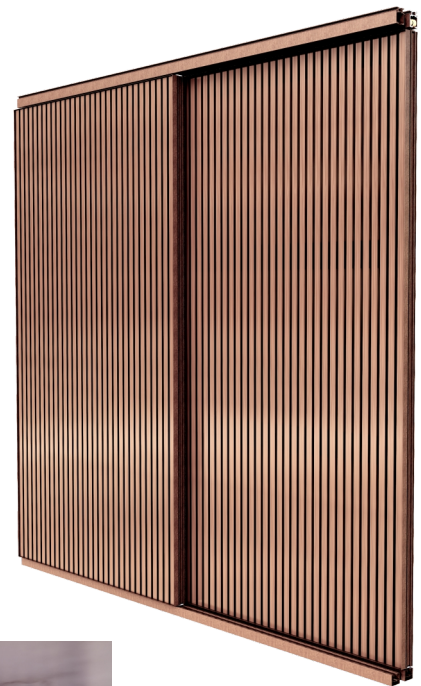
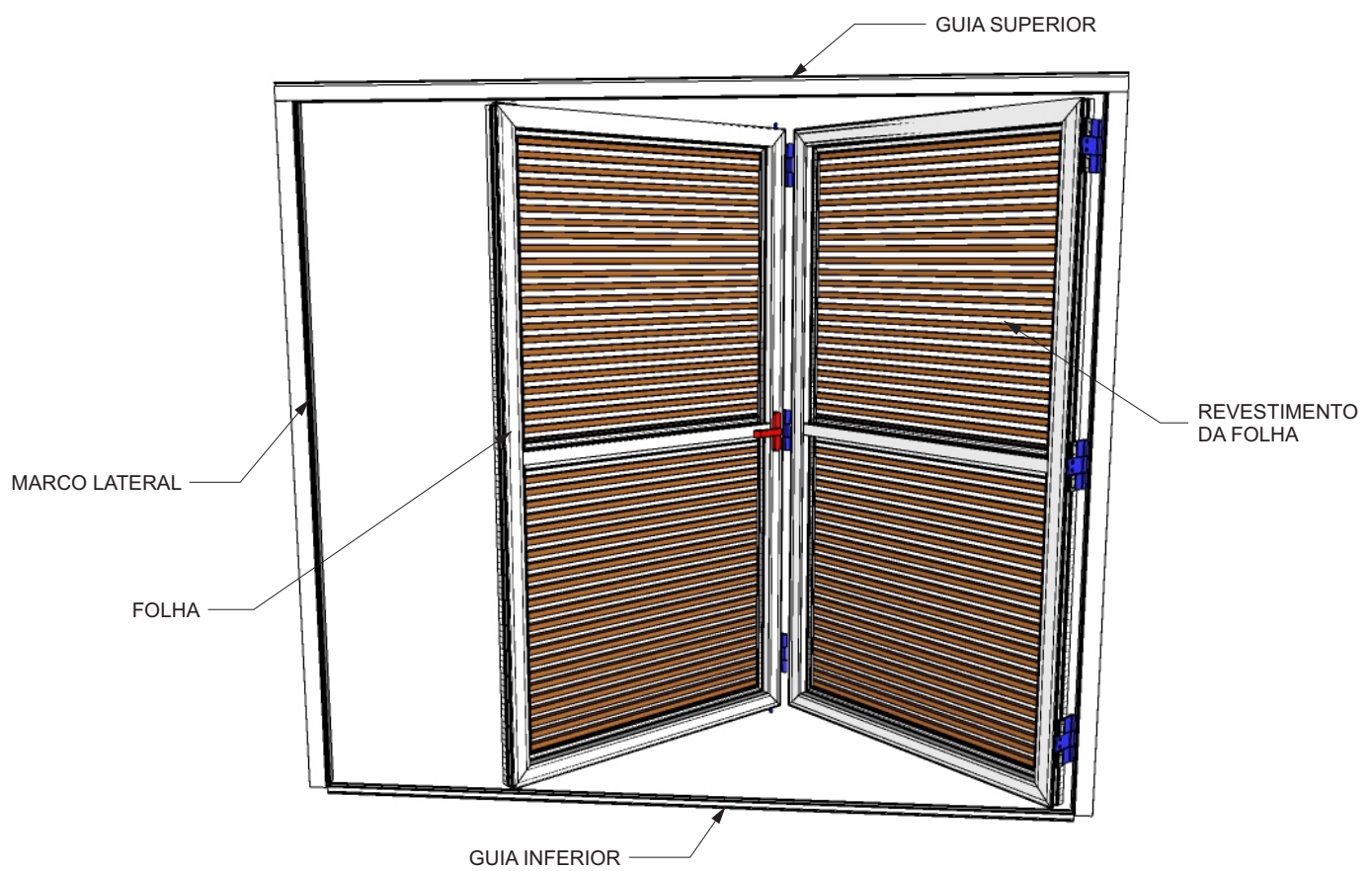
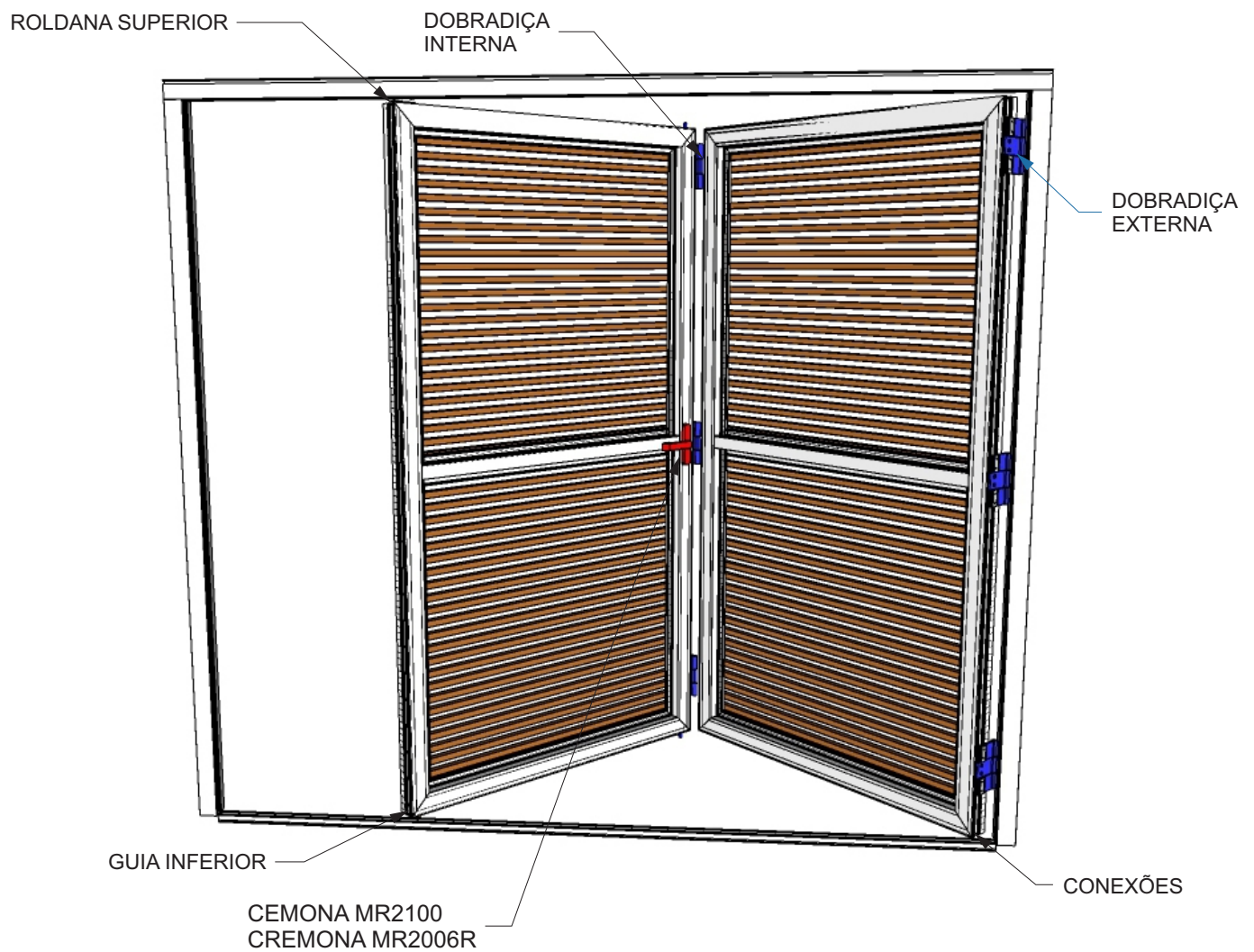




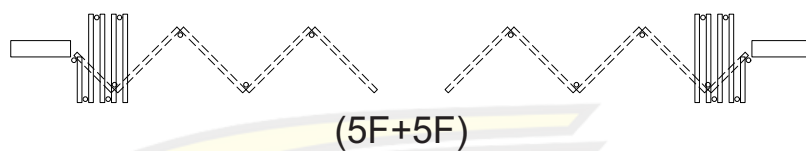
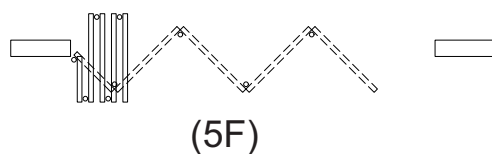
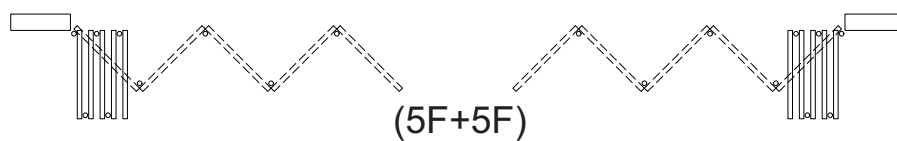
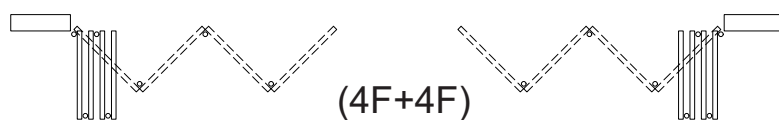
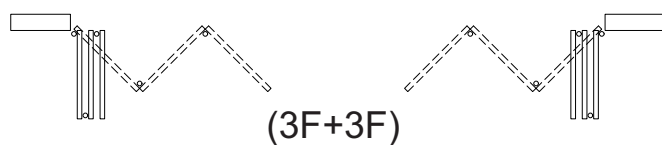
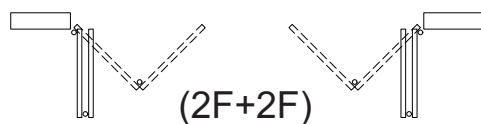
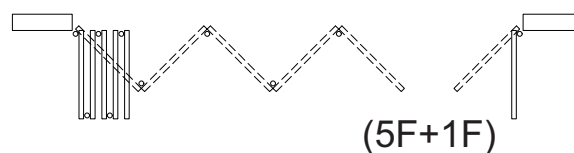
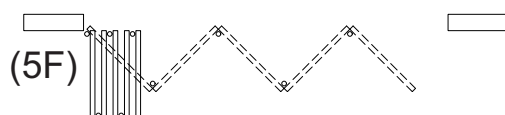
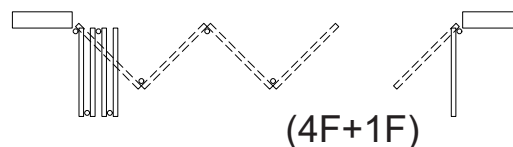
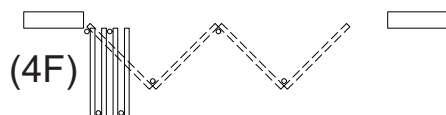
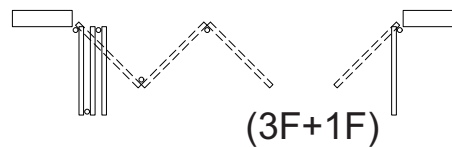
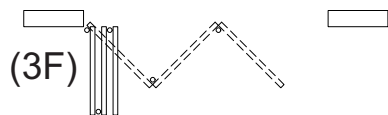
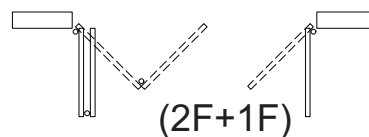
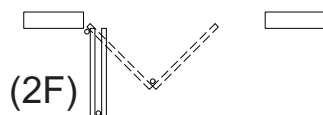
MANUAL DE FABRICAÇÃO E MONTAGEM BRISES



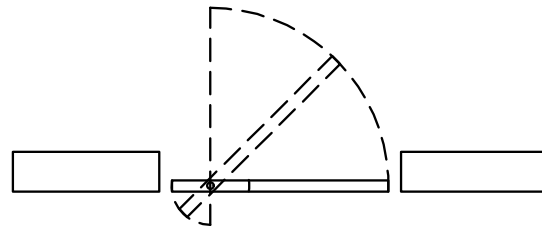




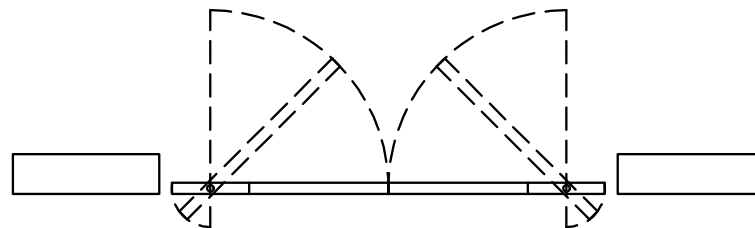
1. TIPOLOGIAS BRISE CAMARÃO



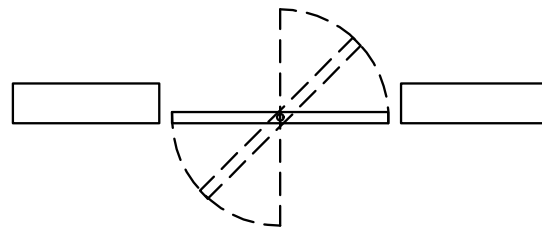
BRISE PIVOTANTE



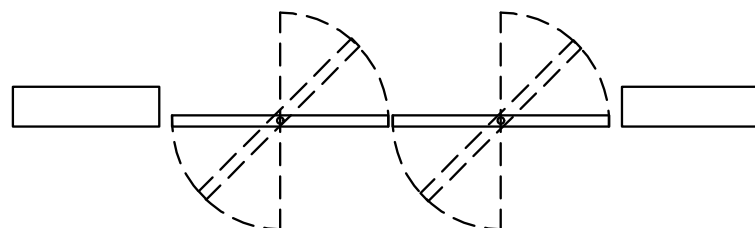
(1F pivot lateral)



(2F pivot lateral)

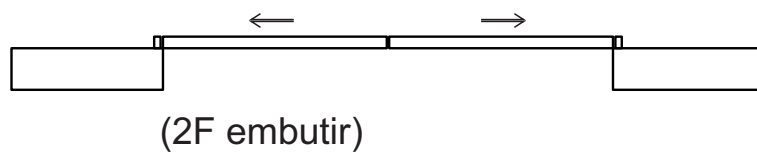
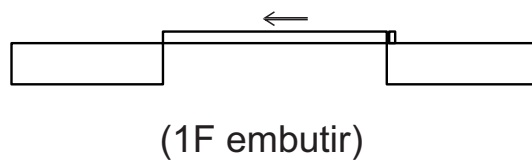
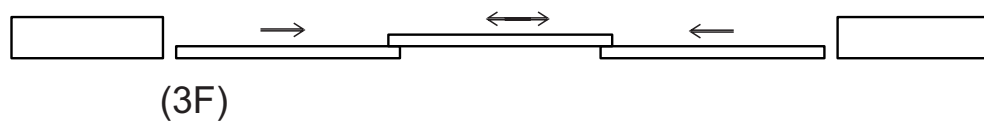
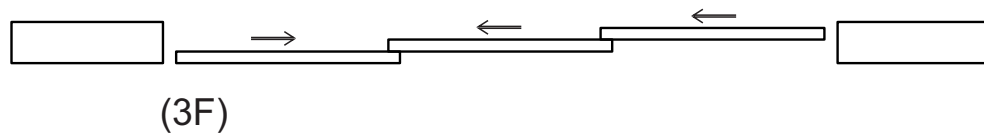
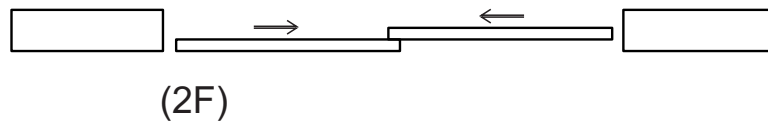


(1F pivot central)



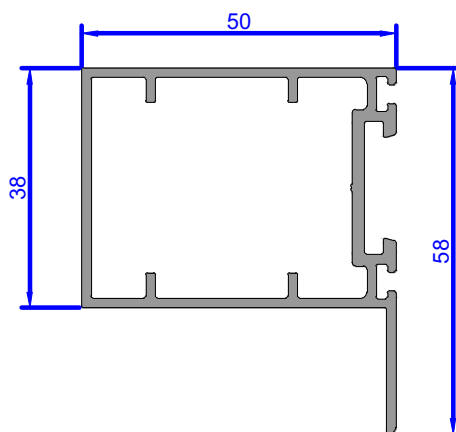
(2F pivot central)

BRISE CORRER

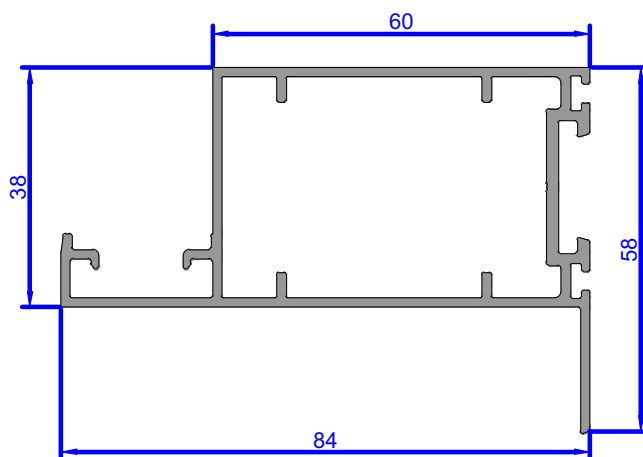


2. PERFIS

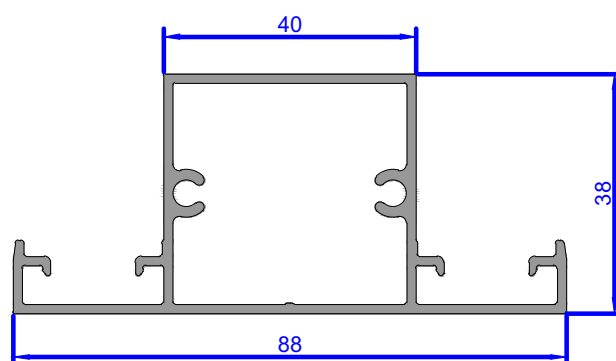
MARCO
ES-2487
0,951 Kg/m



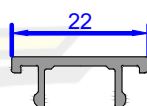
FOLHA
ES-2486
1,217 Kg/m



TRAVESS
ES-2485
1,074 Kg/m

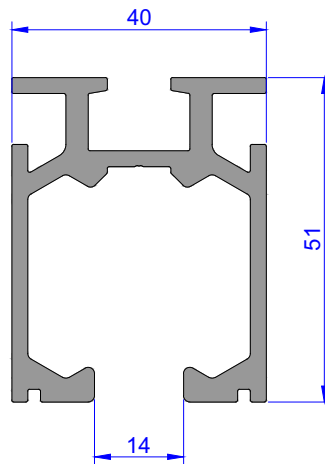


TAMPA
ES-936
0,136 Kg/m

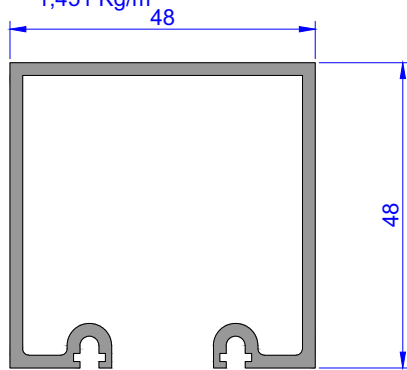


GUIAS SUPERIOR E INFERIOR

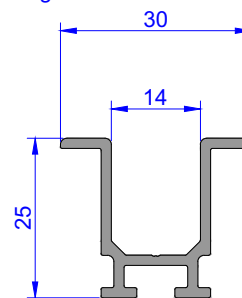
TRILHO SUPERIOR
ES-2380
1,522 Kg/m



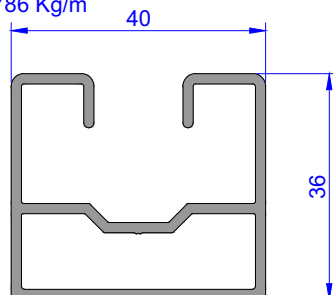
CALHA SUPERIOR 48x48
VT-68
1,451 Kg/m



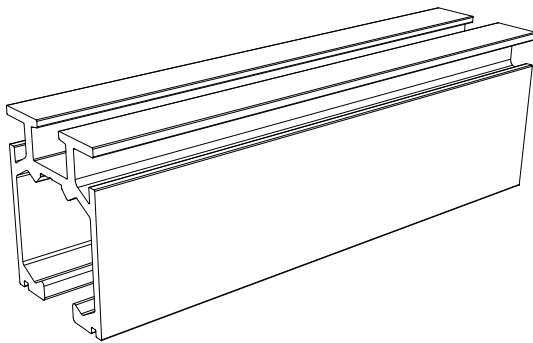
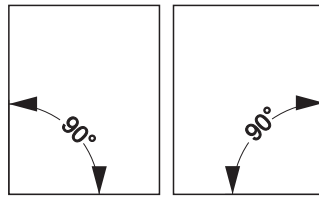
TRILHO INFERIOR EMBUTIDO
ES-2388
0,363 Kg/m



TRILHO INFERIOR
ES-2389
0,786 Kg/m

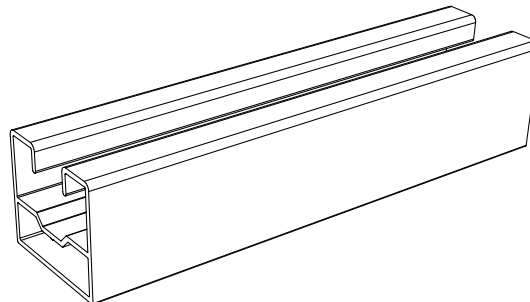
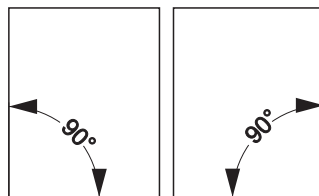


3. CORTE DE PERFIS



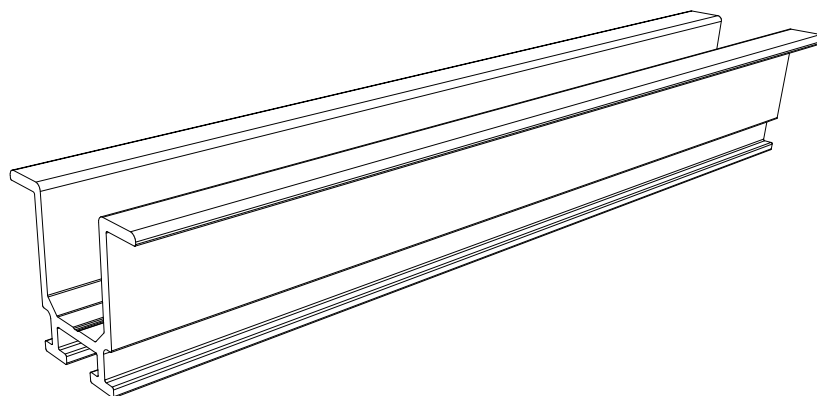
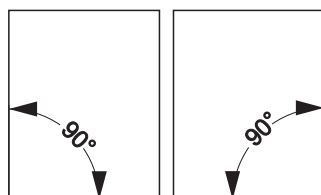
Perfil ES-2380

4.1. Cortar o perfil de calha superior, a 90° em ambos os extremos, seguindo as dimensões e descontos a aplicarem na esquadria.



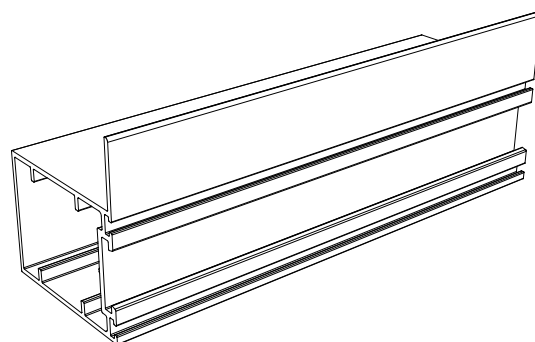
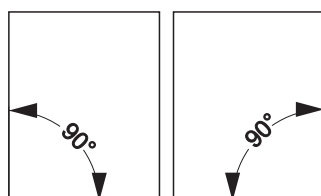
Perfil ES-2389

4.2. Cortar o perfil de calha inferior, a 90° em ambos os extremos, seguindo as dimensões e descontos a aplicarem na esquadria.



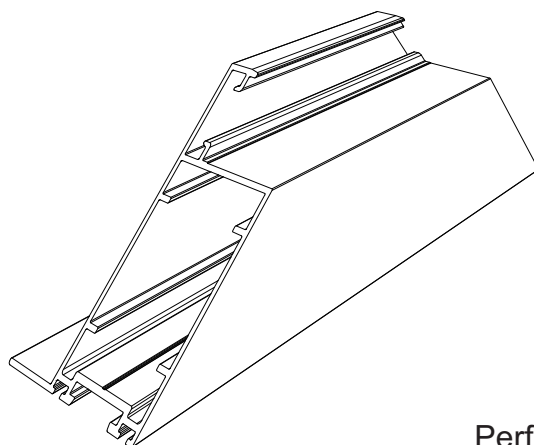
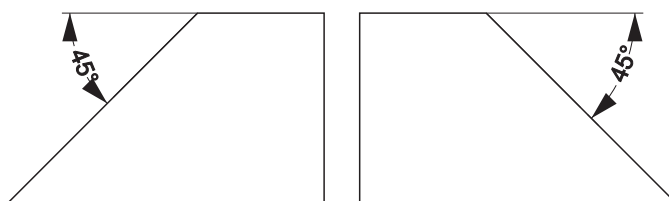
Perfil ES-2388

4.3. Cortar o perfil de calha inferior, a 90° em ambos os extremos, seguindo as dimensões e descontos a aplicarem na esquadria.



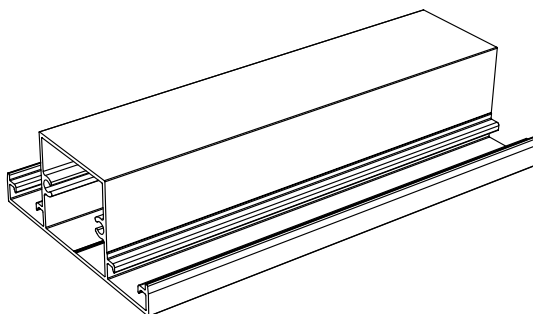
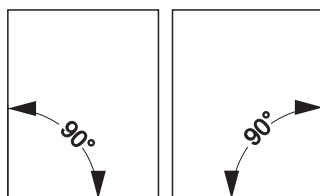
Perfil ES-2487

4.4. Cortar o perfil de marco lateral, a 90° em ambos os extremos, seguindo as dimensões e descontos a aplicarem na esquadria.



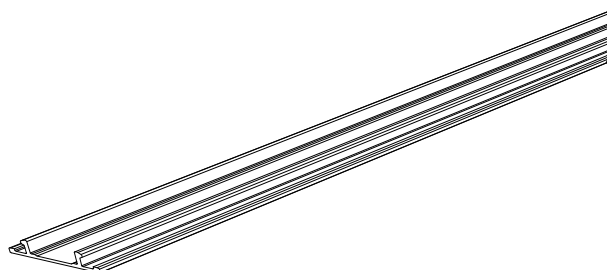
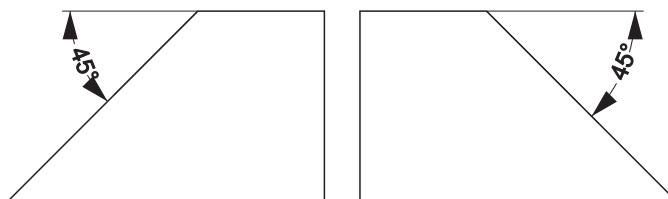
Perfil ES-2486

4.5. Cortar o perfil de quadro de folha, a 45° em ambos os extremos, seguindo as dimensões e descontos a aplicarem na esquadria.



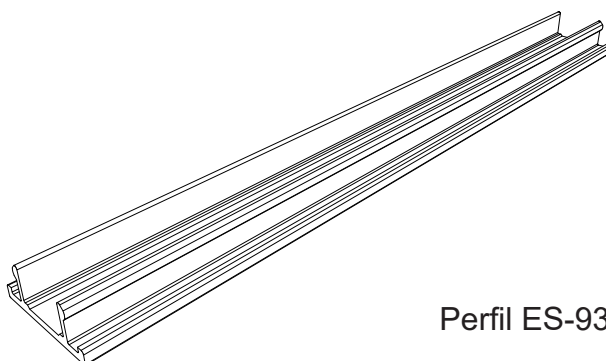
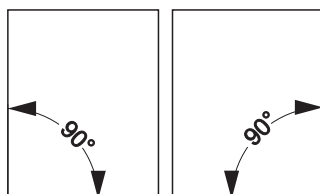
Perfil ES-2485

4.6. Cortar o perfil de travessa do quadro de folha, a 90° em ambos os extremos, seguindo as dimensões e descontos a aplicarem na esquadria.



Perfil ES-936

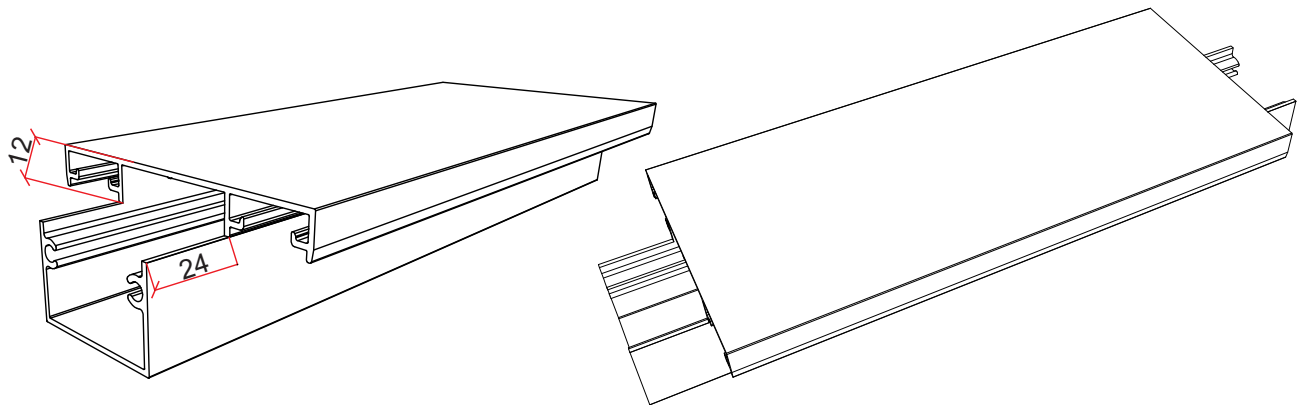
4.7. Cortar o perfil da tampa de quadro de folha perimetral, a 45° em ambos os extremos, seguindo as dimensões e descontos a aplicarem na esquadria.



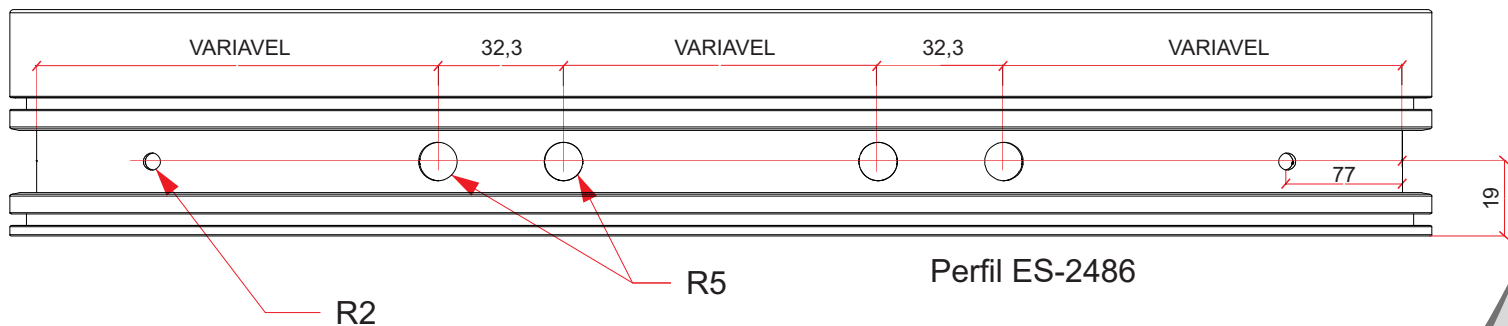
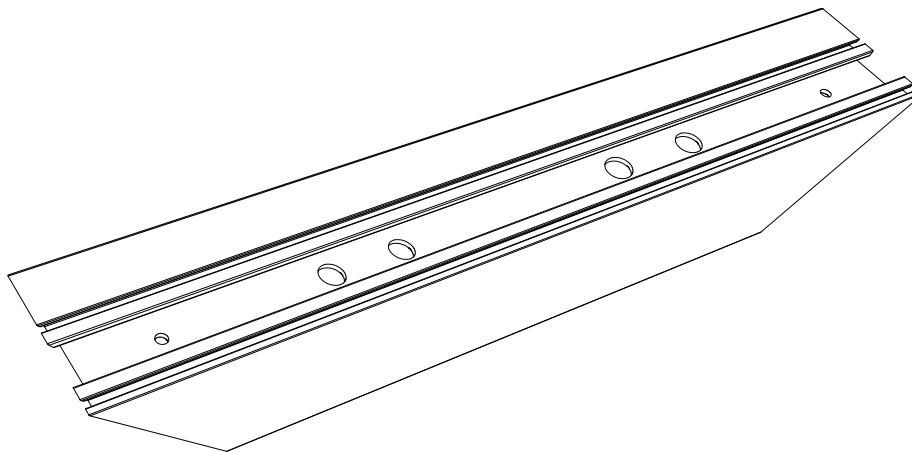
Perfil ES-936

4.8. Cortar o perfil de tampa da travessa do quadro de folha, a 90° em ambos os extremos, seguindo as dimensões e descontos a aplicarem na esquadria.

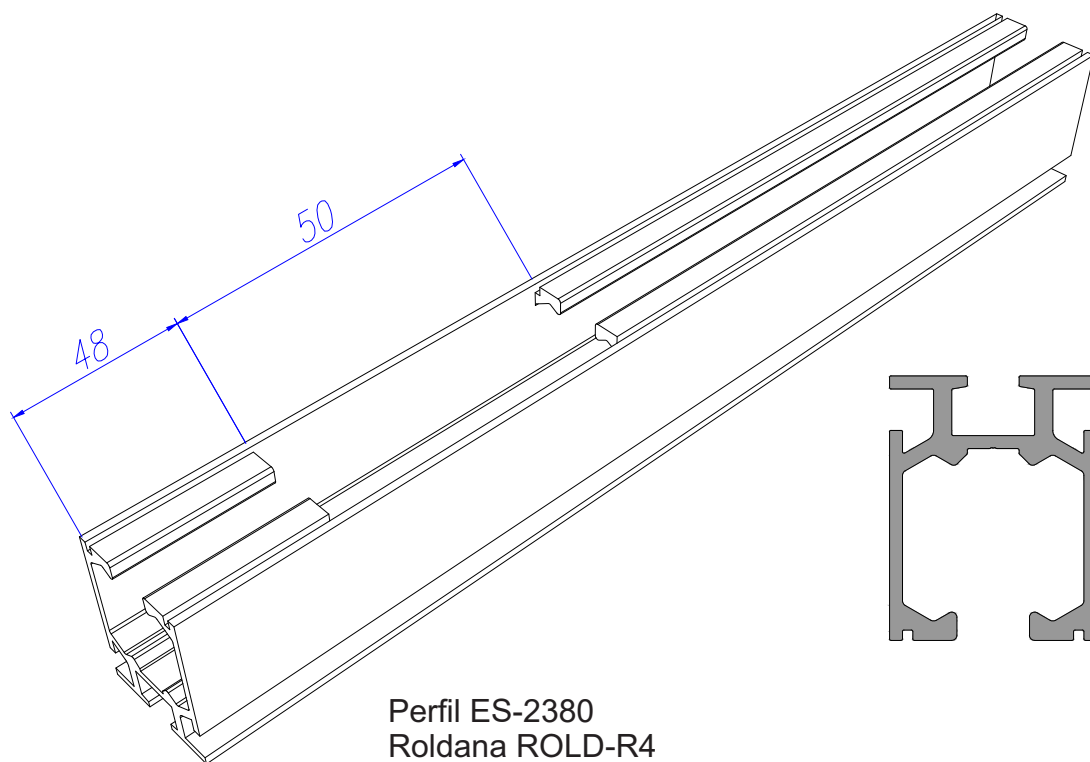
4. USINAGEM DOS PERFIS - BRISE CAMARÃO



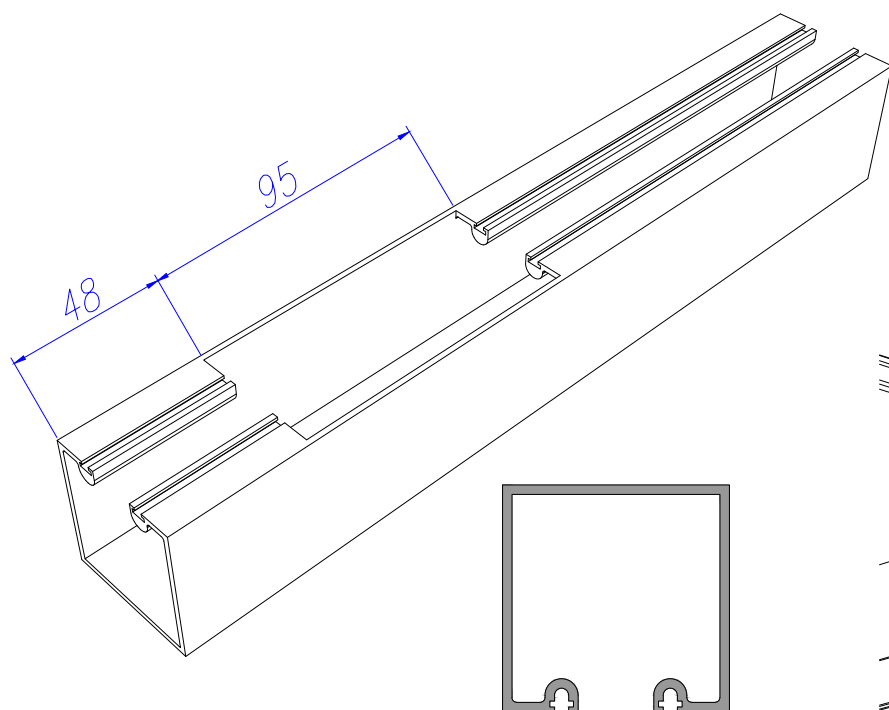
Perfil ES-2485



Perfil ES-2486



Perfil ES-2380
Roldana ROLD-R4
Roldana Simples 150 Kg ROD-R2

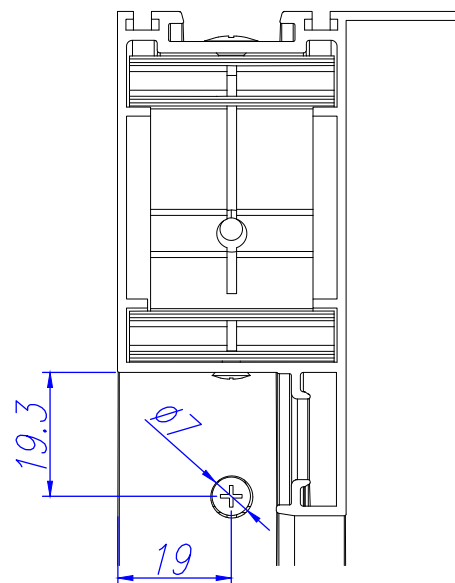
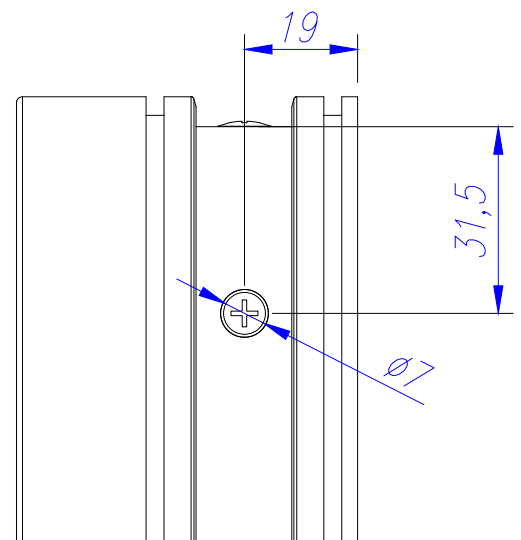
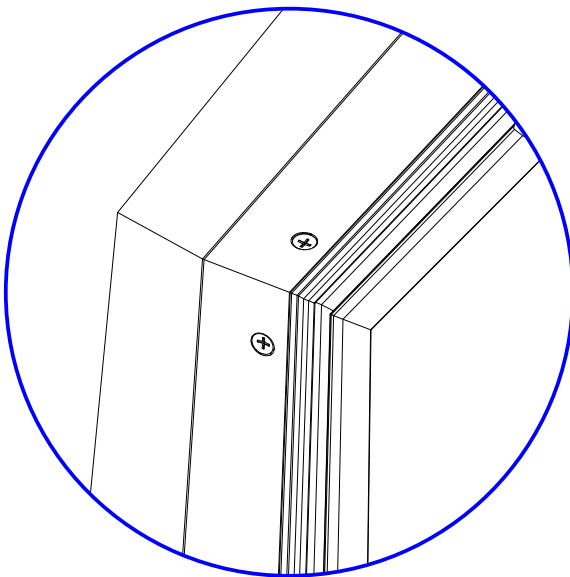
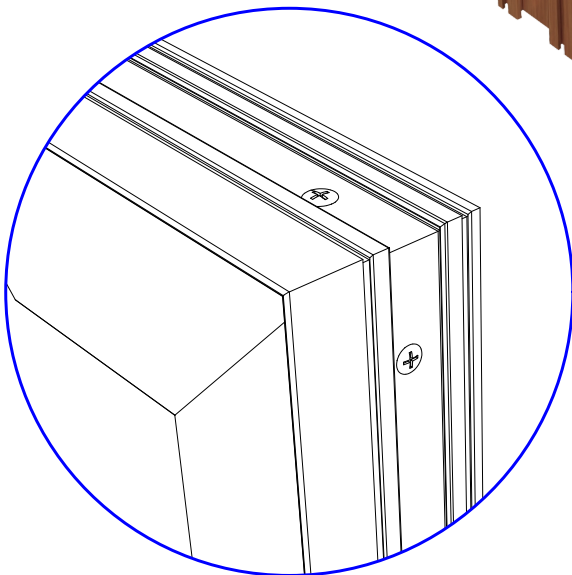


Perfil VT-68
Roldana 10.12.11
Roldana dupla 80Kg

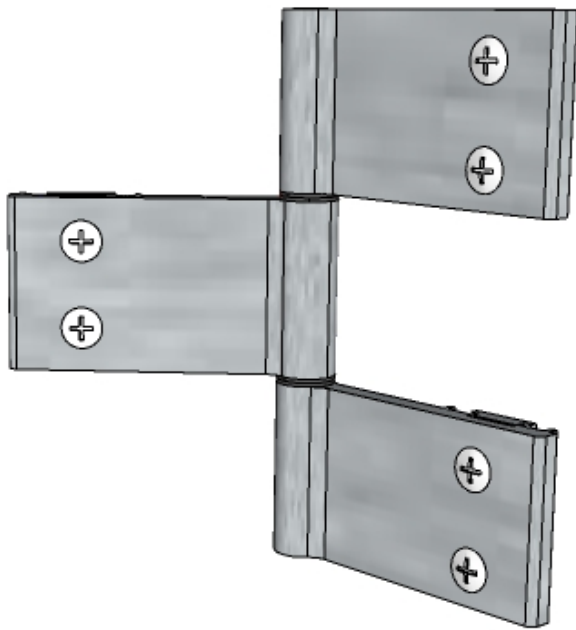




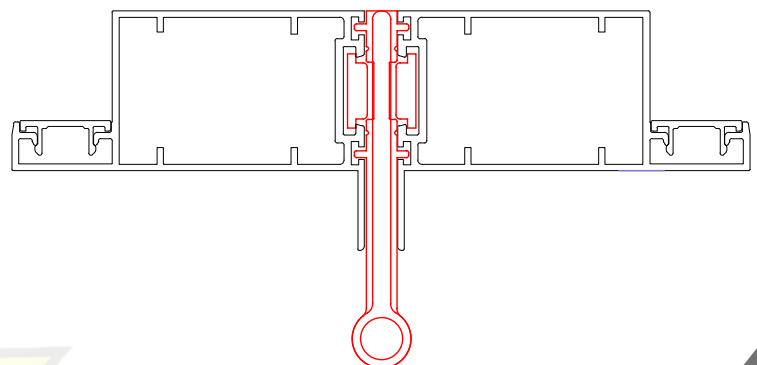
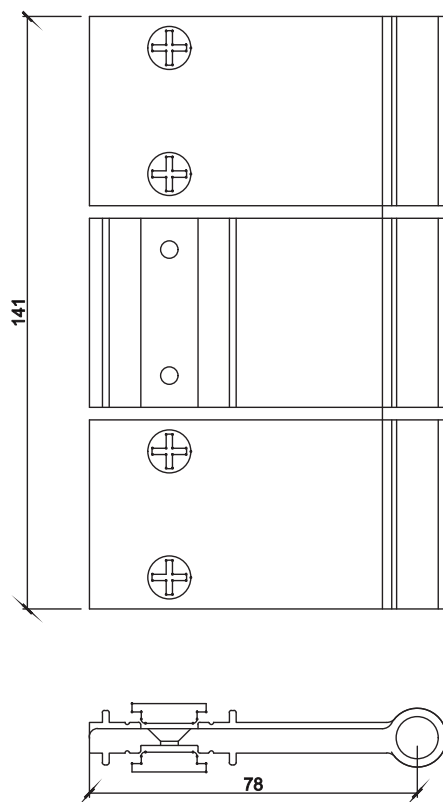
MR6735
Conexão Expansiva

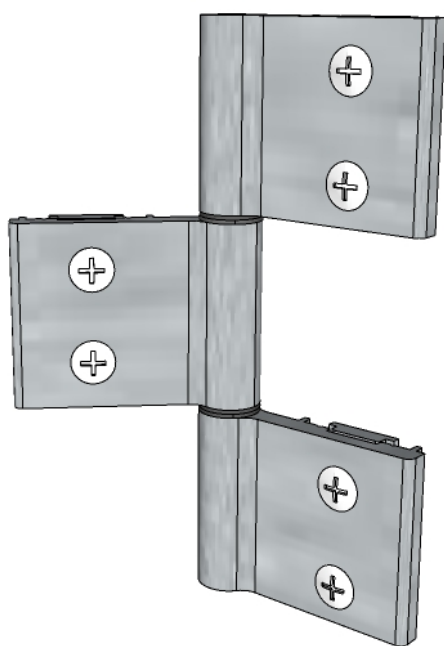


5. MONTAGEM DE ACESSÓRIOS - BRISE CAMARÃO

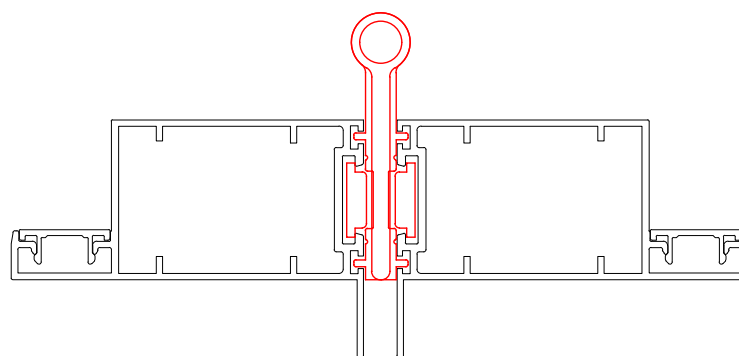
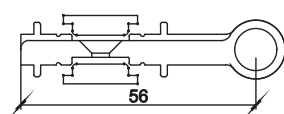
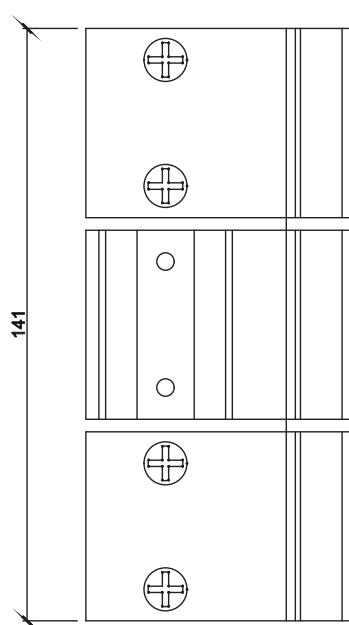


DOB-BR01T
Dobradiça de Balanço Tripla
Máximo 90kg por folha
4 unidades

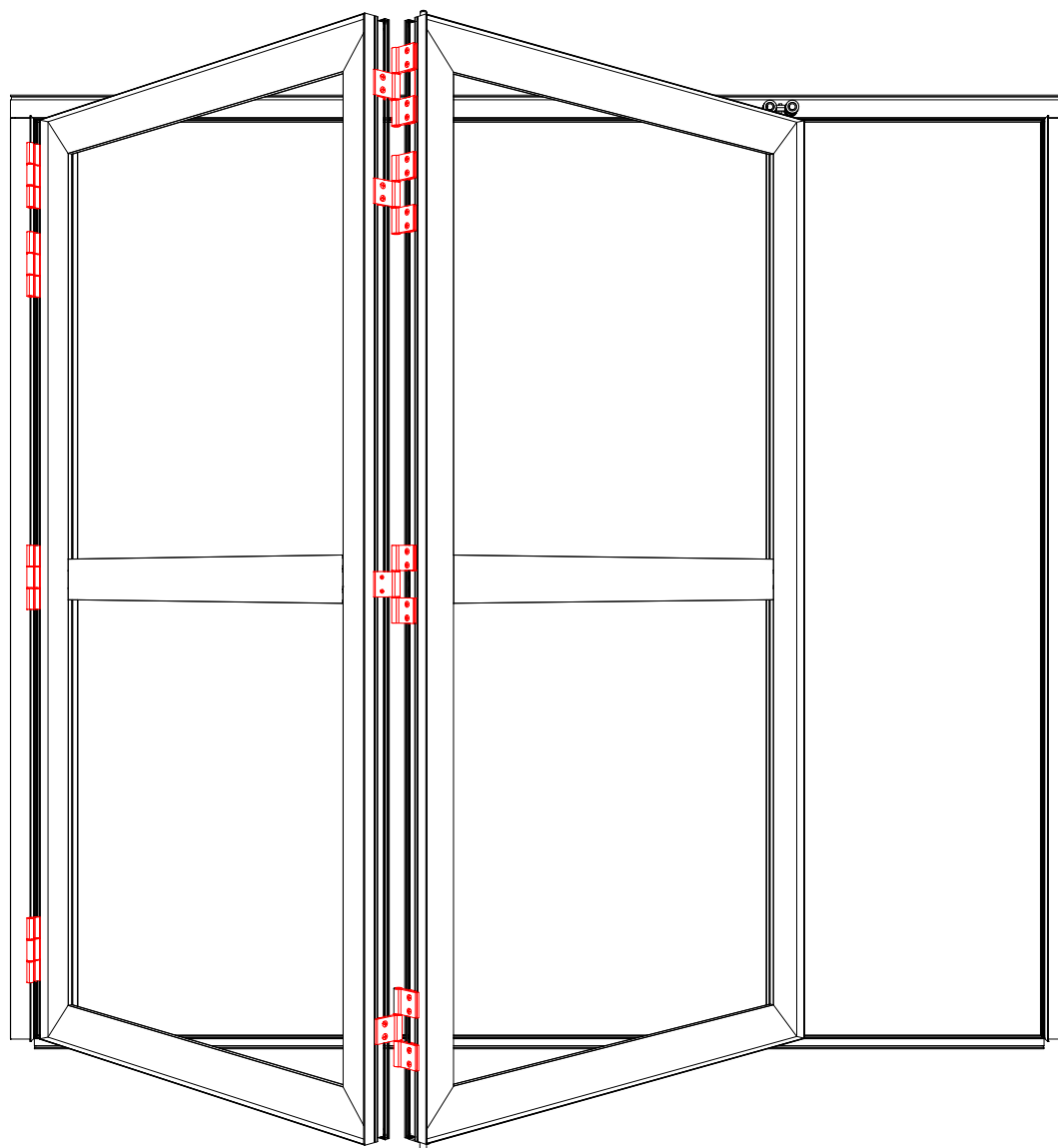


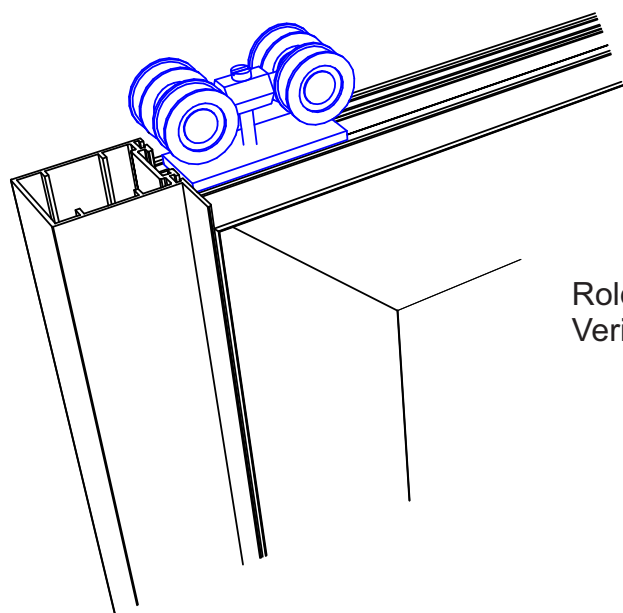


DOB-BR02T
Dobradiça Tripla
Máximo 90kg por folha
4 unidades

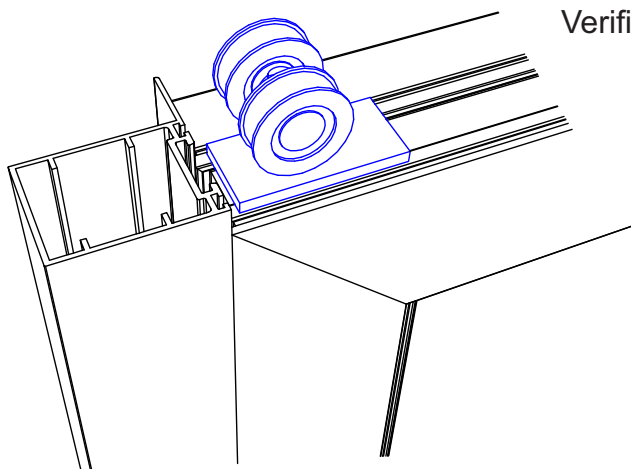
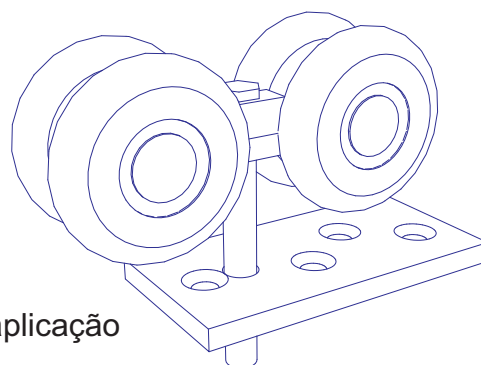


POSICIONAMENTO DAS DOBRADIÇAS SISTEMA DE BRISES

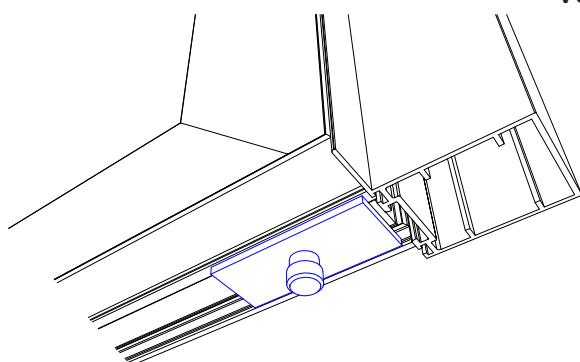
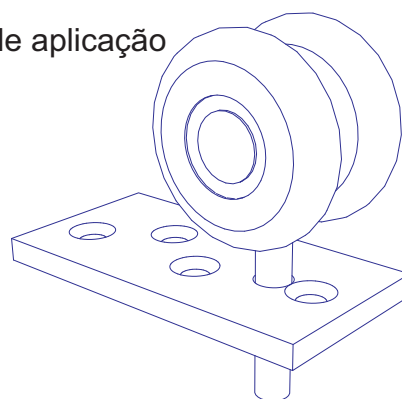




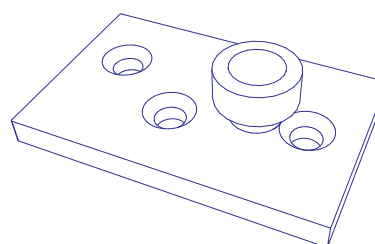
Roldana Dupla
Verificar código de aplicação



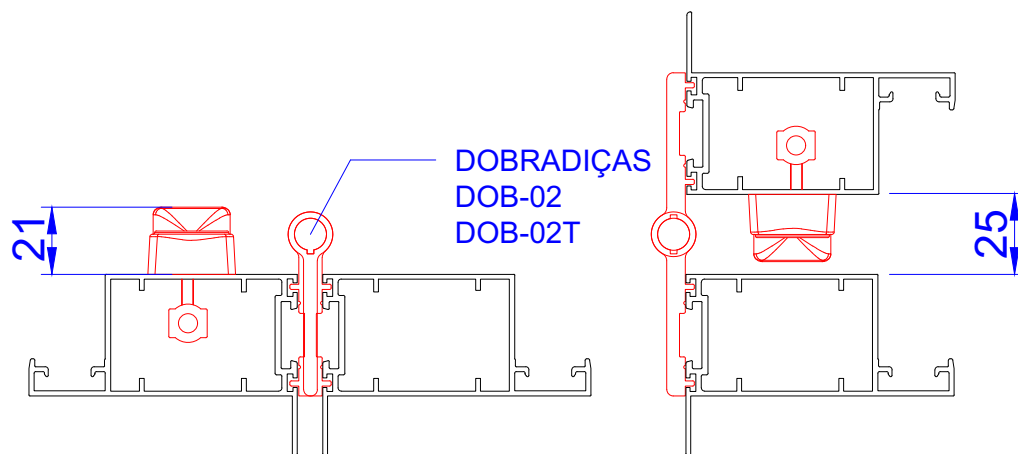
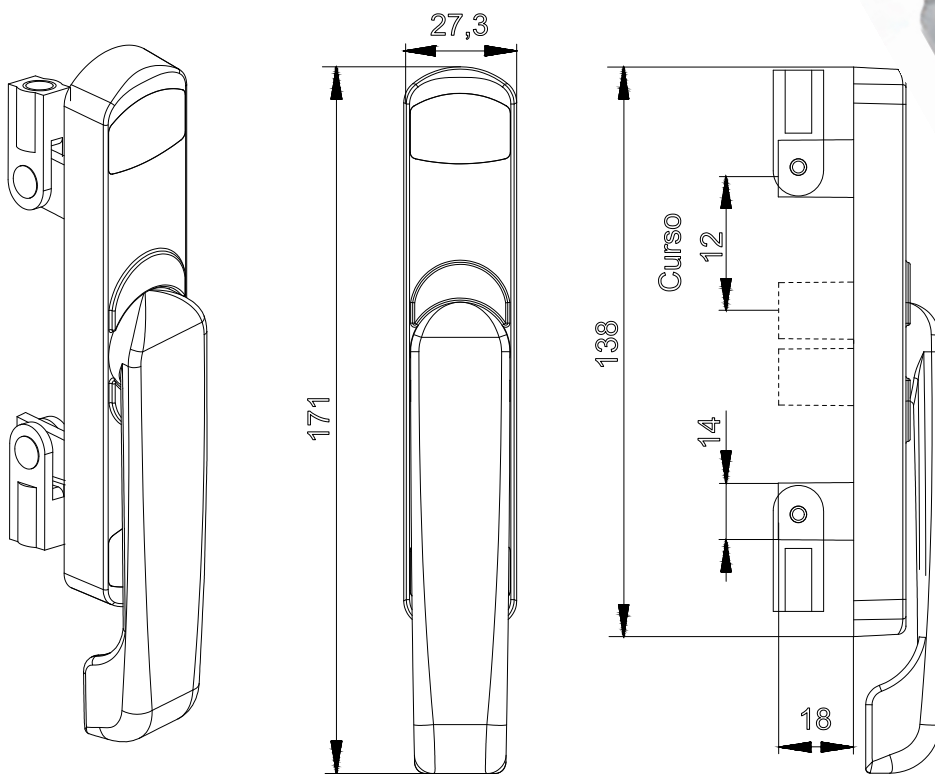
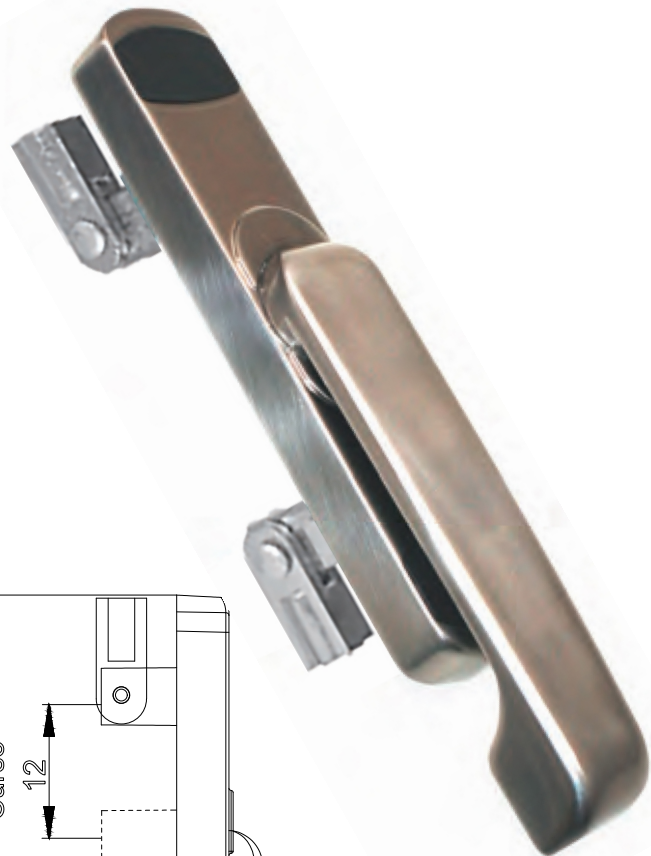
Roldana Simples
Verificar código de aplicação



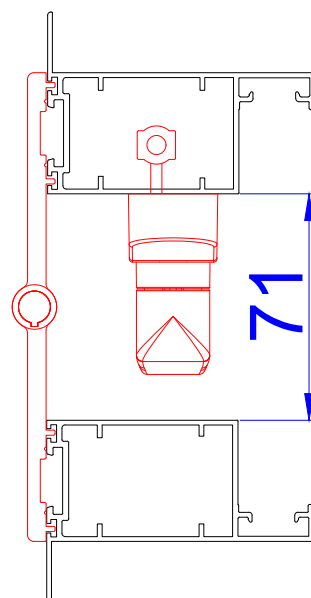
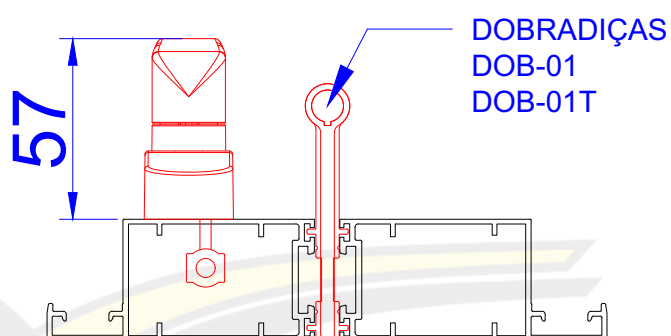
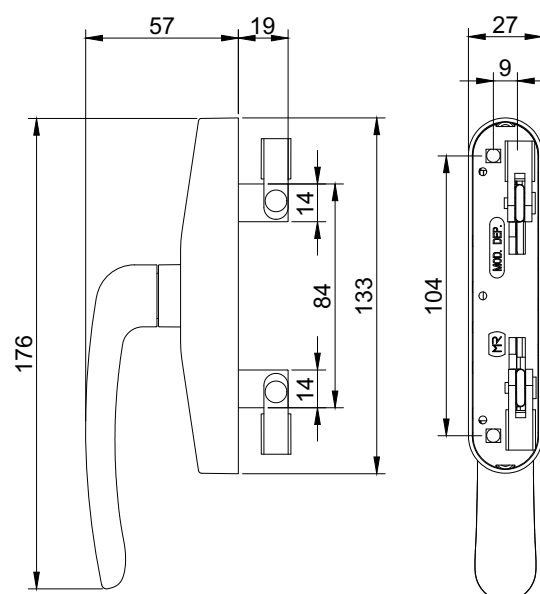
Guia Inferior
Verificar código de aplicação

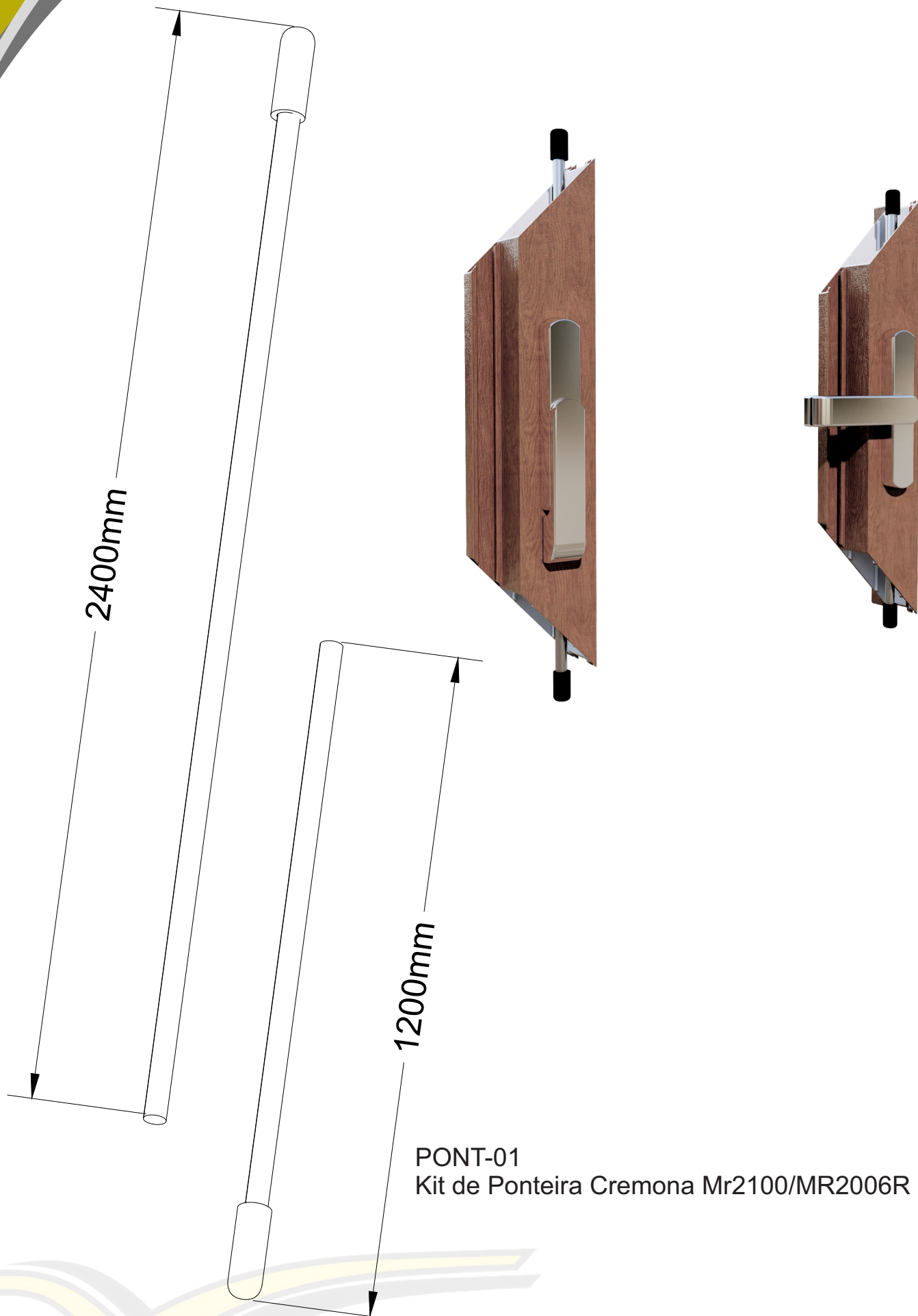


Mr2100
CREMONA DE ABERTURA EXTERIOR
REBAIXADA - 21mm



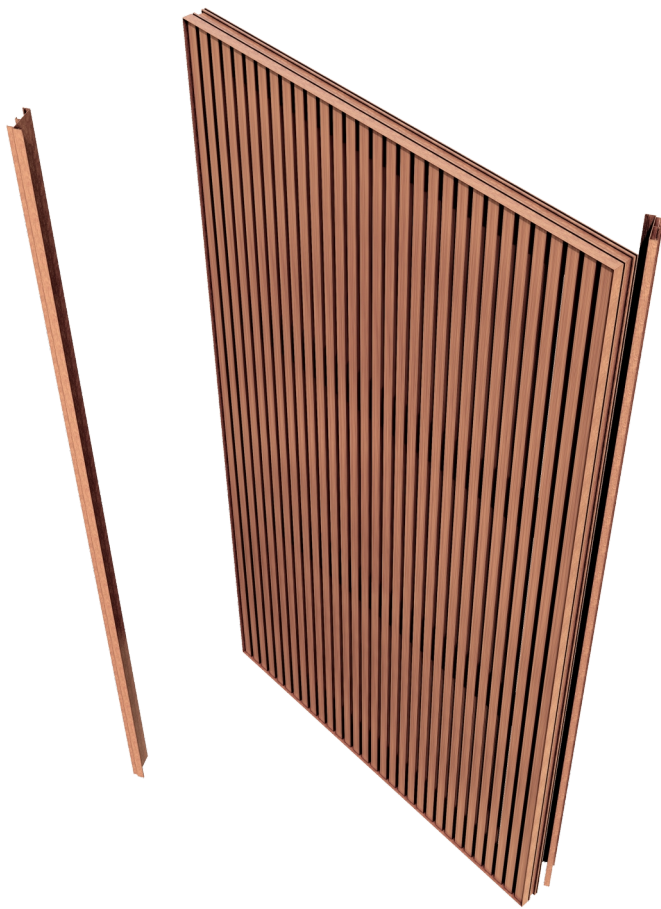
MR2006R CREMONA DE ABERTURA EXTERIOR





PONT-01
Kit de Ponteira Cremona Mr2100/MR2006R Brise

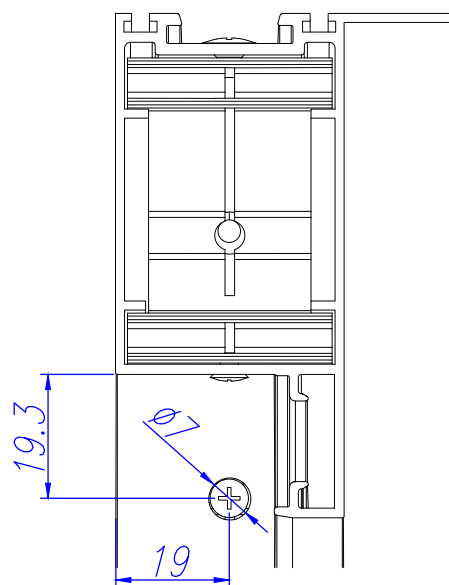
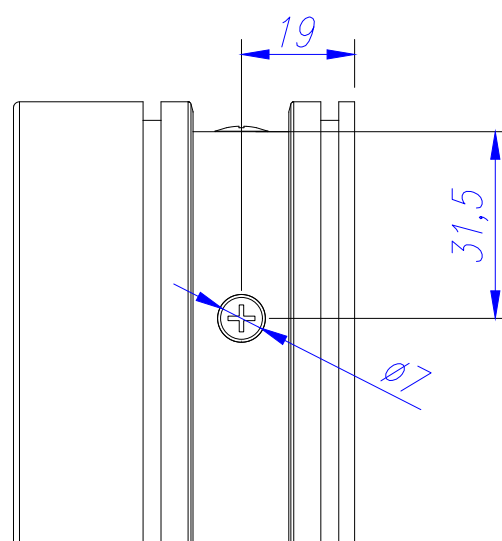
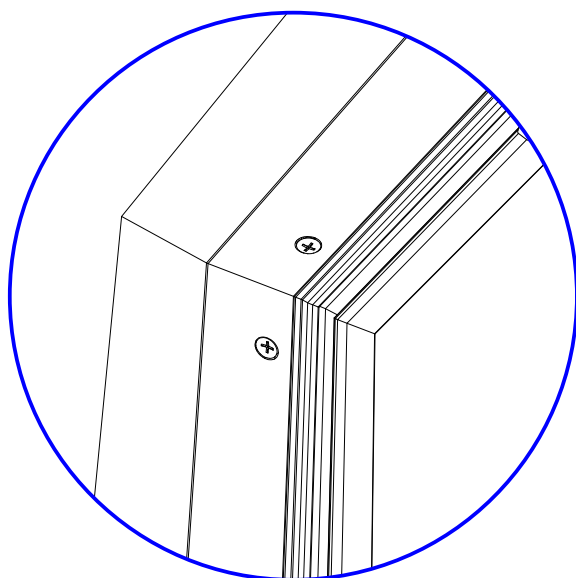
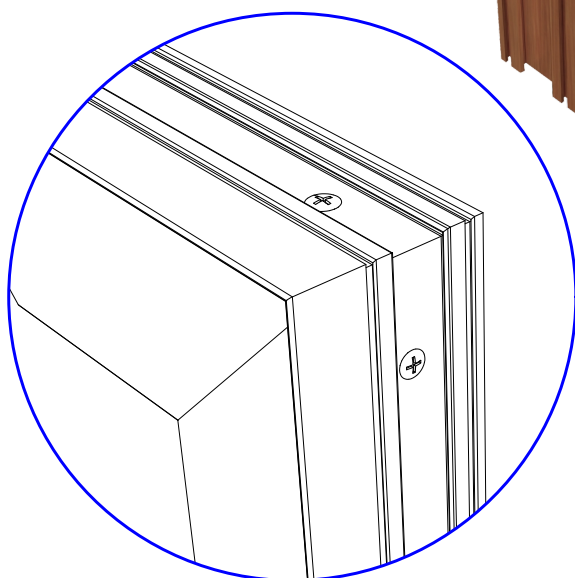
BRISE PIVOTANTE

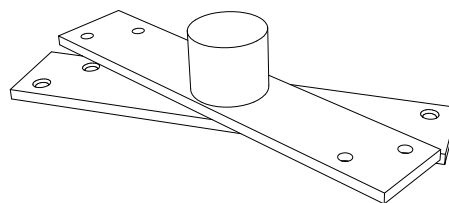
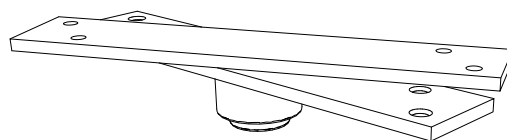
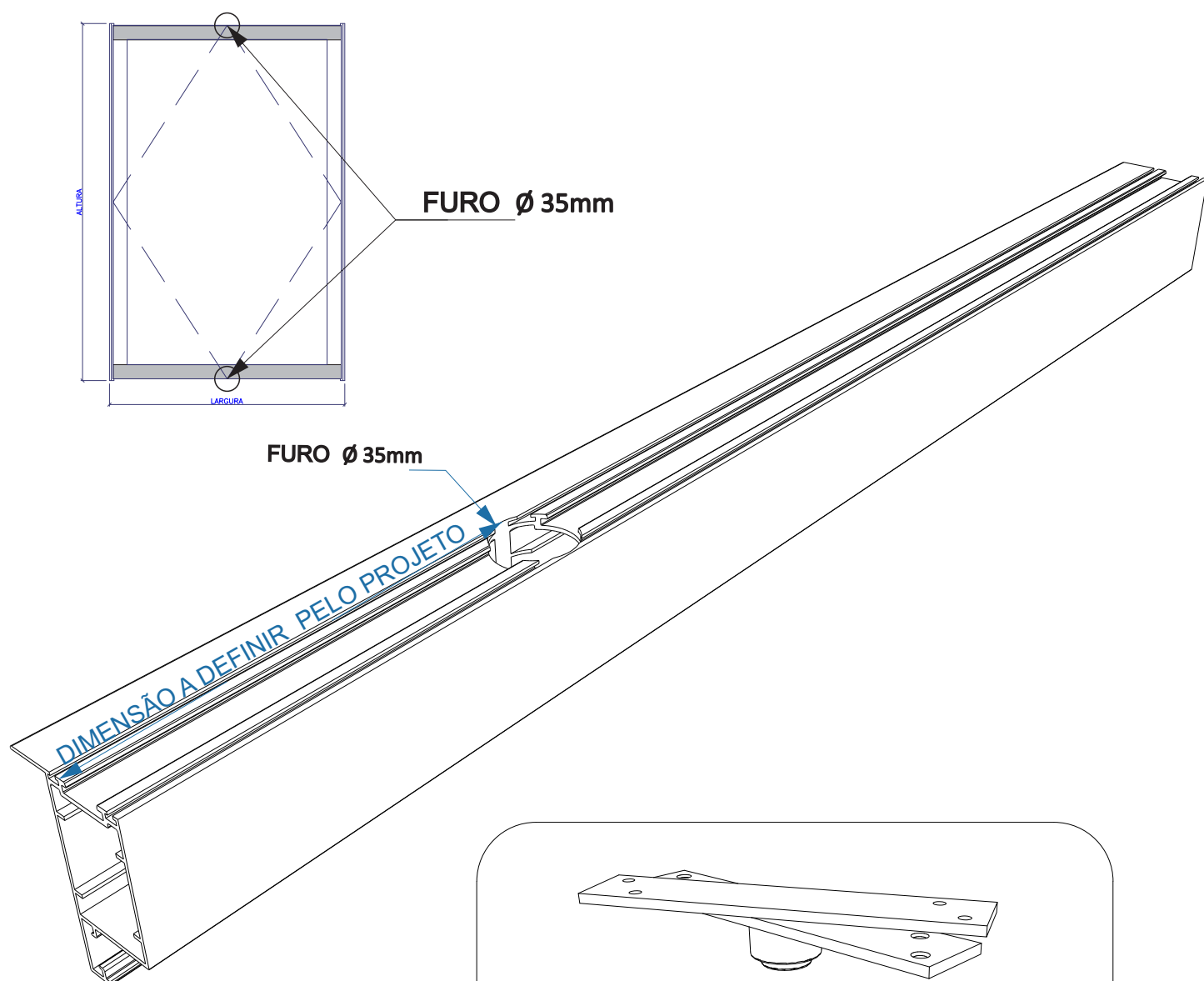


6. MONTAGEM DE ACESSÓRIOS - BRISE PIVOTANTE



MR6735
Conexão Expansiva



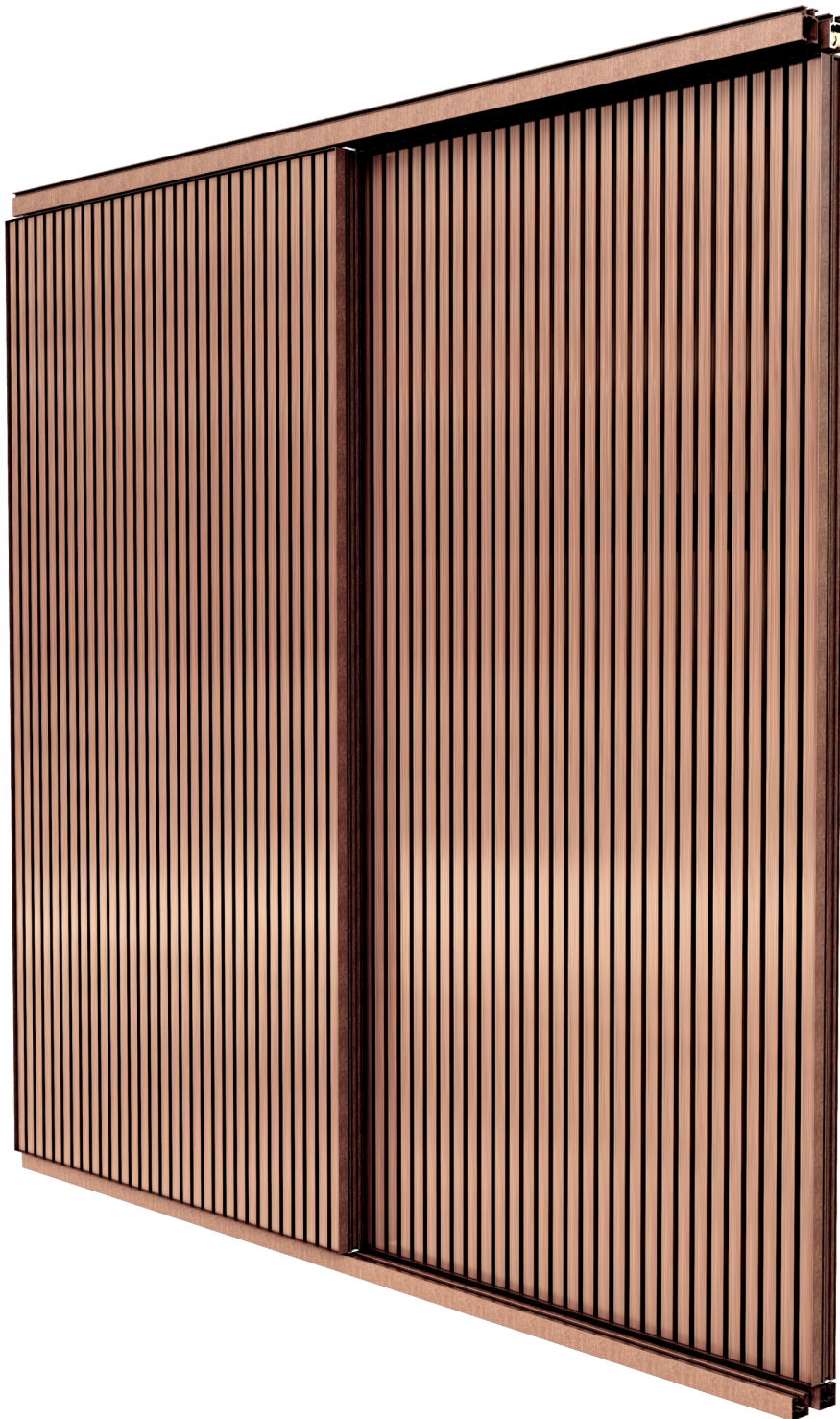


PIVOT INOX COM ESFERA

KIT.PIV-300 - PIVOTANTE ESFERA INOX PARA PORTA 300 KG

KIT.PIV-500 - PIVOTANTE ESFERA INOX PARA PORTA 500 KG

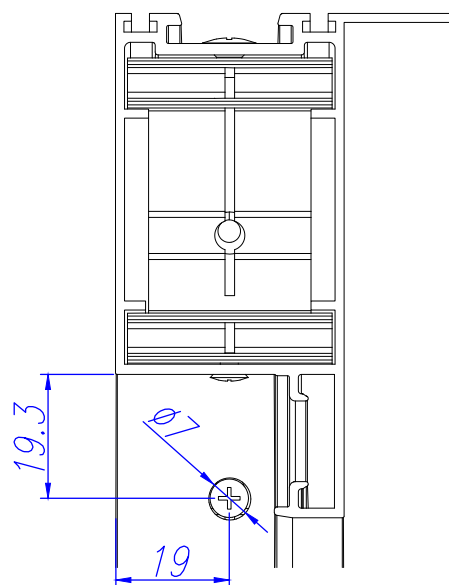
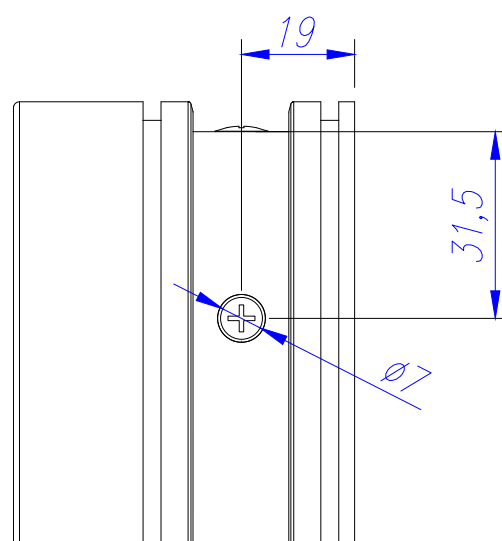
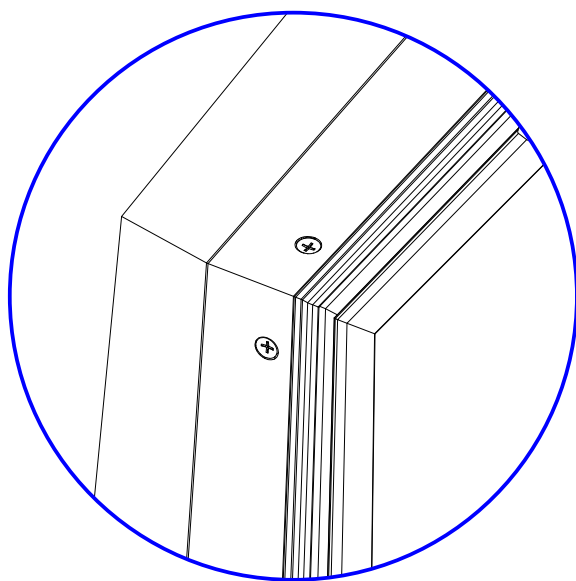
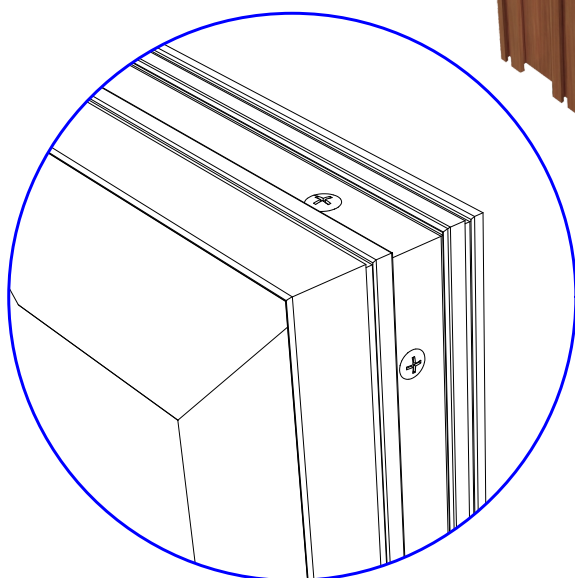
BRISE DE CORRER

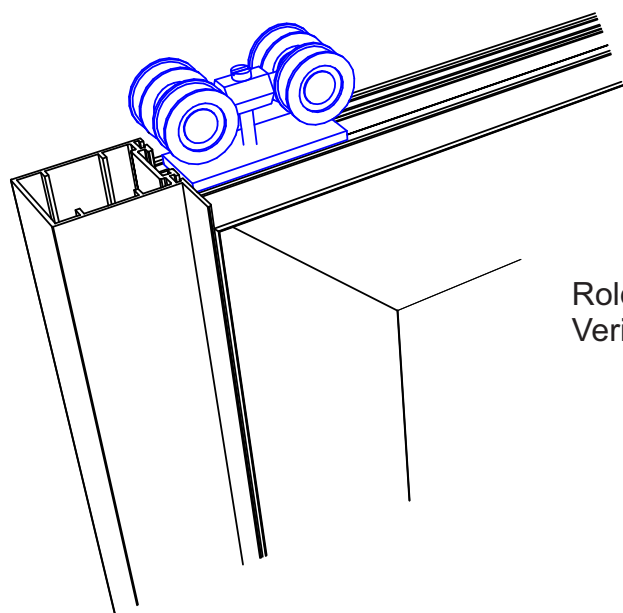


7. MONTAGEM DOS ACESSÓRIOS - BRISE DE CORRER

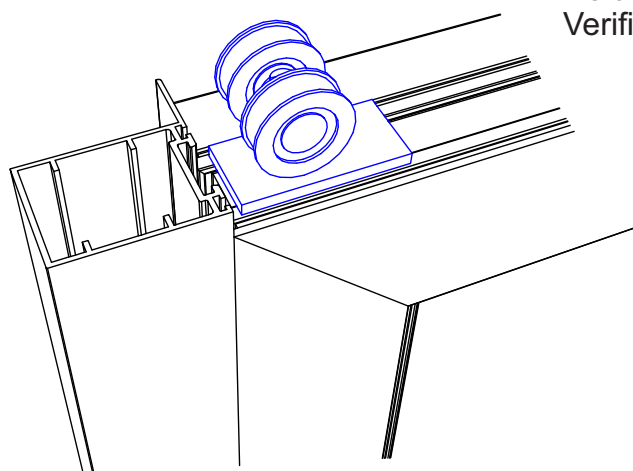
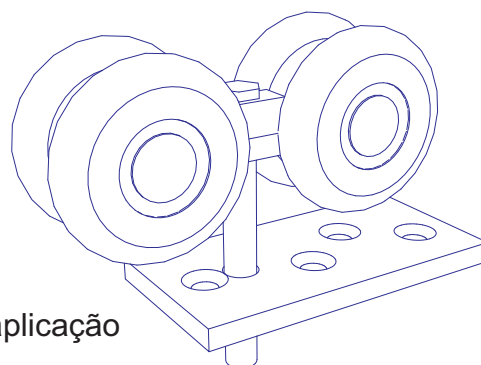


MR6735
Conexão Expansiva

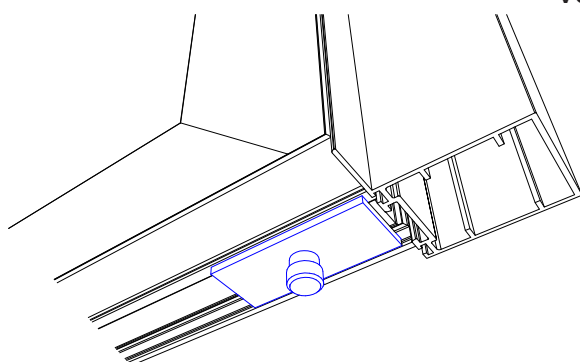
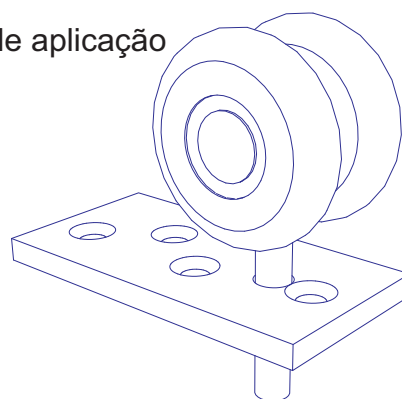




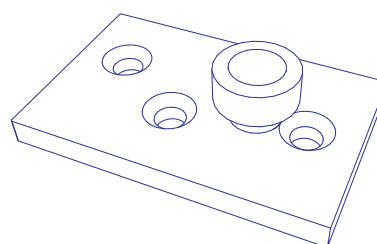
Roldana Dupla
Verificar código de aplicação



Roldana Simples
Verificar código de aplicação



Guia Inferior
Verificar código de aplicação





ROLDANA TRILHO PBR-04
2 RODAS 75 KG BRISE AUTEM
Cód: ROLD-R2



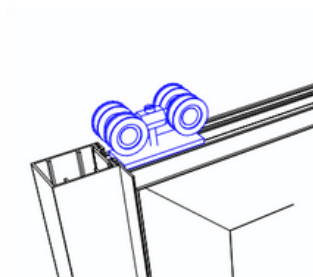
ROLDANA TRILHO PBR-04
4 RODAS 150 KG BRISE AUTEM
Cód: ROLD-R4



GUIA INFERIOR DE
12MM POLICETAL
BRISE AUTEM
Cód: GUIA510



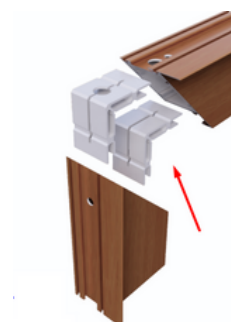
MAÇANETA CREMONA ABERT EXT.
ROSCADA PT BRISE AUTEM
Cód: MR2006R-PT



ROLDANA 4 RODAS 80 KG BRISE
AUTEM APENAS VT 68
Cód: ROL-AUTEM



GUIA 12MM CH RETA
ALUMINIO POLIDO
BRISE AUTEM
Cód: GUI-AUTEM



CONEXAO EXPANSIVA 35X8,5
BRISE AUTEM
Cód: MR6735-AUTEM

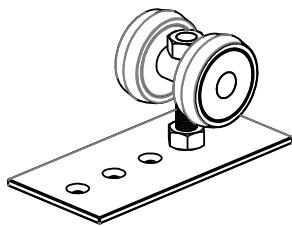


DOBRADICA TRIPLA
(BRISE AUTEM)
Cód: DOB-BR02T

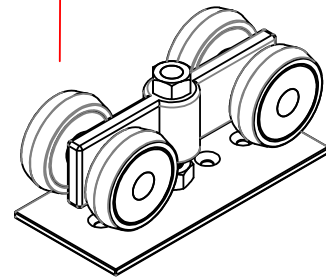
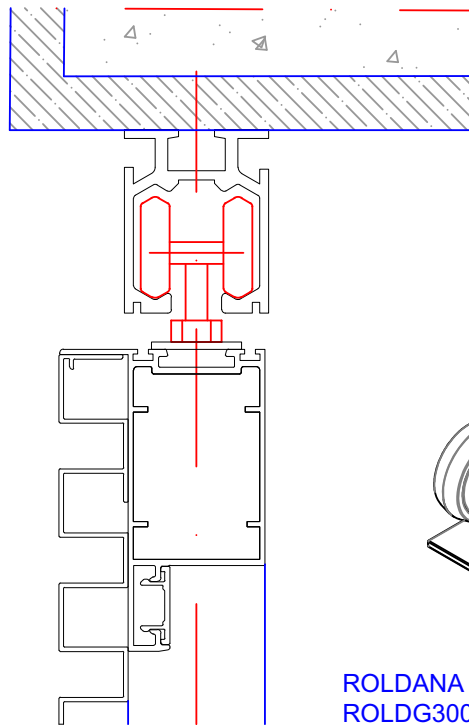


DOBRADICA DE BALANCO
TRIPLA-PRETA
Cód: DOB-BR01T

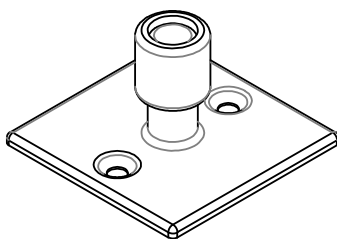
SISTEMA DE BRISE



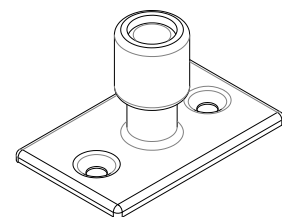
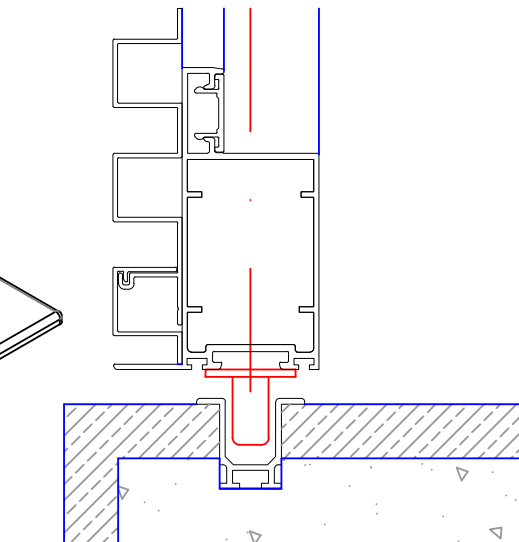
ROLDANA SIMPLES 150Kg
ROLDG150



ROLDANA DUPLA 300Kg
ROLDG300

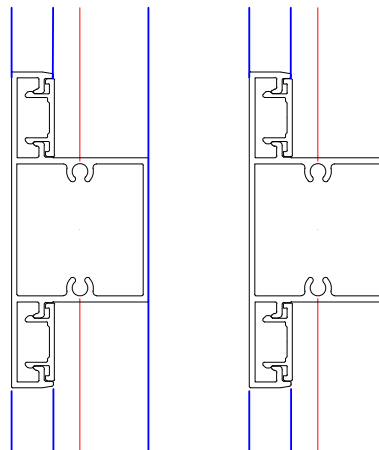
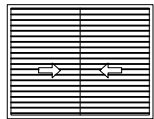
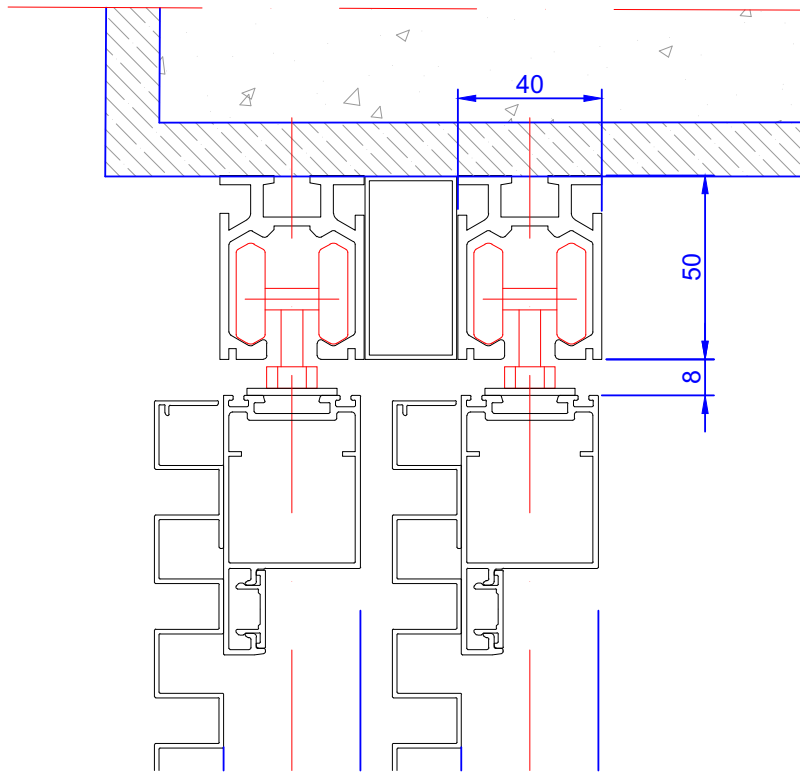
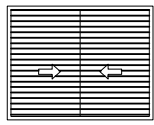


GUIA INFERIOR
GUA12

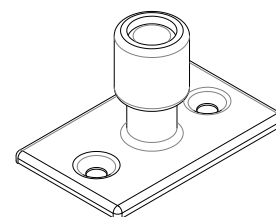
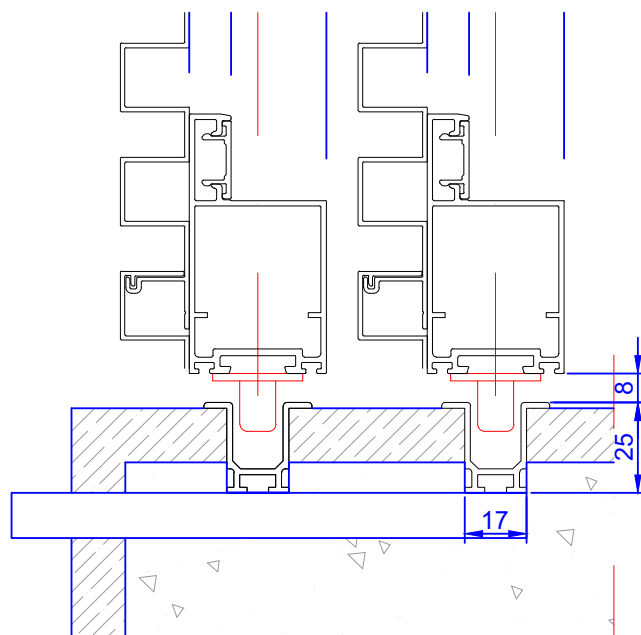
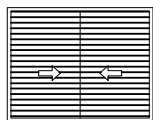


10.04.10
GUIA INFERIOR 12mm

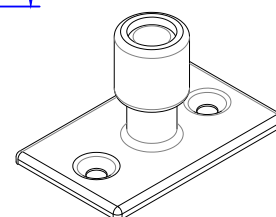
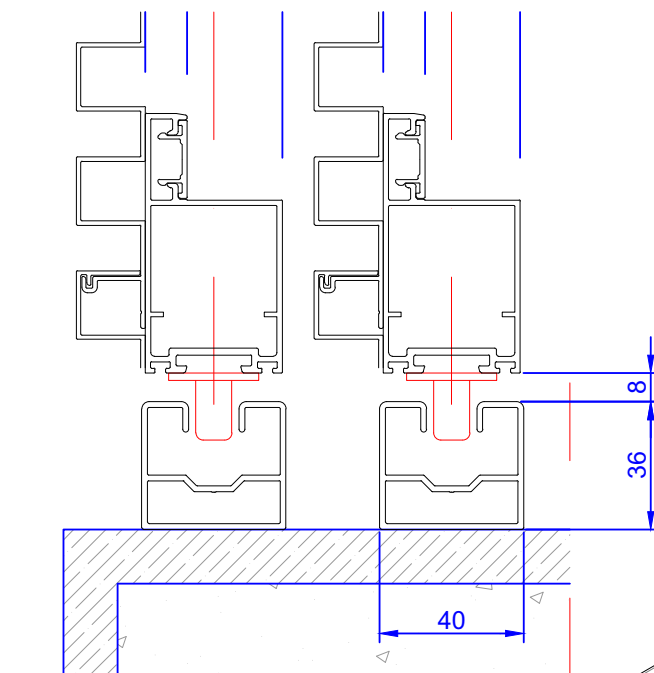
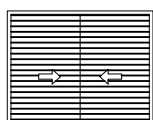
SISTEMA DE BRISE



SISTEMA DE BRISE



10.04.10
GUIA INFERIOR 12mm



10.04.10
GUIA INFERIOR 12mm